

Date Created:

Product: 6" Roller

Title: Roller Repair Kit 6"



SAFETY! Before attempting to make any adjustments or carry out maintenance on the mower, review the hazard identification table (section 3a of your Operator Manual) and take all necessary precautions.



Hearing Protection must be worn



Safety Glasses must be worn



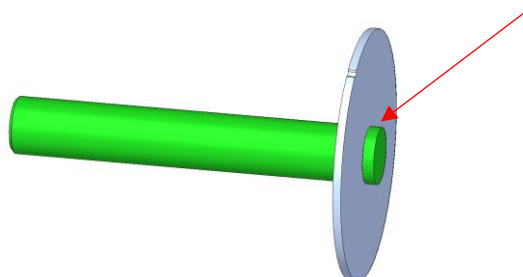
Gloves must be worn



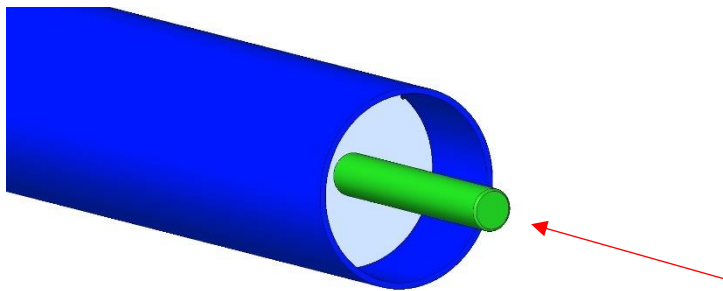
Welding Mask must be worn



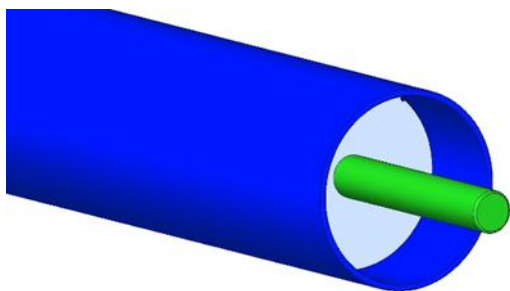
Remove the damaged end of the roller



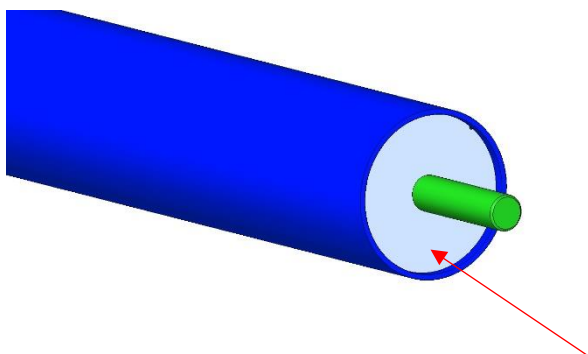
Insert the Stub (414-441-410) through the Disc (414-441-760) approximately 10mm / 3/8". Ensure they are square to each other. Fully weld around the stub – see arrow (5mm fillet / 3/16" fillet)



Insert the stub as shown.



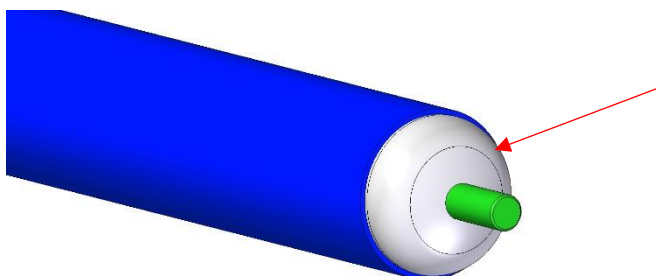
Weld around the Disc in 4 positions –
maintaining the stub in the centre
Weld 5mm fillet / 3/16" fillet
Length 25mm / 1"



Insert a second Disc (10mm / 3/8mm)
into the roller tube



Fully weld around the Disc
maintaining the stub in the centre
Weld 5mm fillet / 3/16" fillet



Position the Dome (414-441-710)
over the end as shown



Fully weld the Dome to the roller tube
& the stub
Weld 5mm fillet / 3/16" fillet