

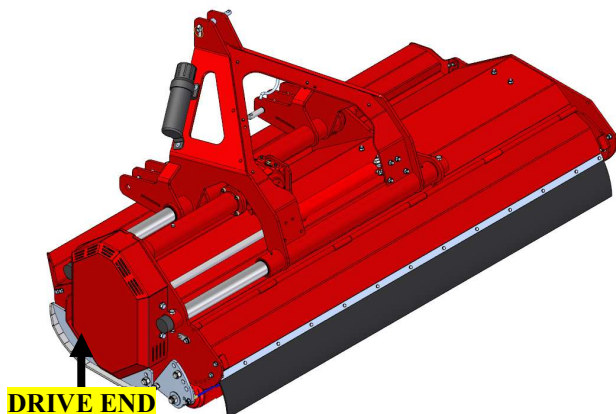
Date Created: 21/06/2021

Product: Force

Title: Belt Replacement



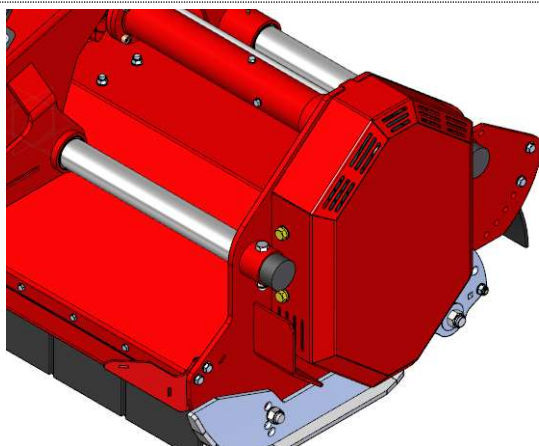
SAFETY! Before attempting to make any adjustments or carry out maintenance on the mower, review the hazard identification table (section 3a of your Operator Manual) and take all necessary precautions.



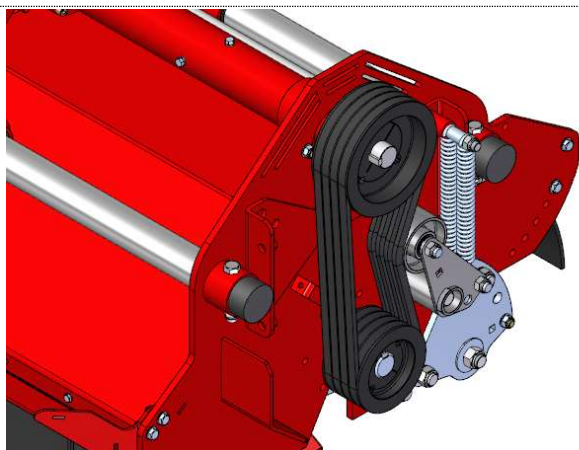
IMPORTANT:

A Force 175 Right-Hand Offset is shown opposite, however this process applies for **ALL** models and sizes.

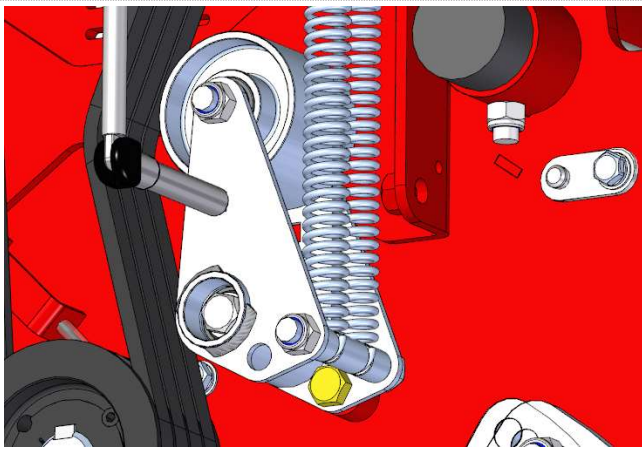
The end with the Pulleys is **ALWAYS** referred to as the **DRIVE END**. If your Force is a Left-Hand offset, the drive end will be **OPPOSITE** to what is shown. However, the process is **IDENTICAL**!



Remove the four bolts securing the belt guard to the body.



Remove the Belt Guard from the Drive-end of the Mower.

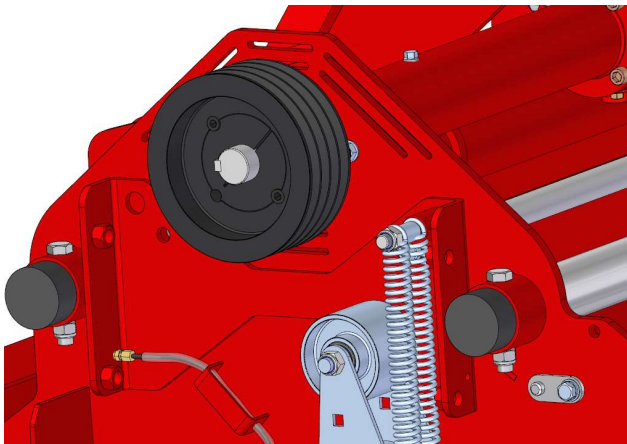


Use a ½" power bar to swing the Idler Arm away from the belts. Use one of the Belt Guard Bolts (shown in YELLOW) to secure the Idler Arm out of the way.



Note:

Use caution as the idler arm and belts create a severe pinch hazard under the tension of the springs. Have a second person help if necessary.

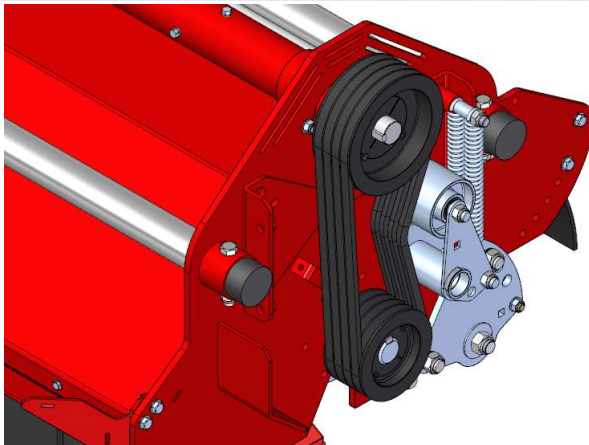


Remove the belts.



Note:

The belts may need to be rolled off the pulleys.

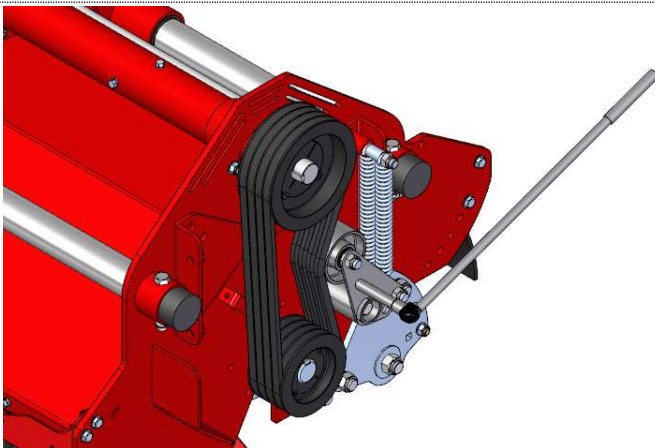


Fit the new belts.



Note:

The belts may need to be rolled onto the pulleys.

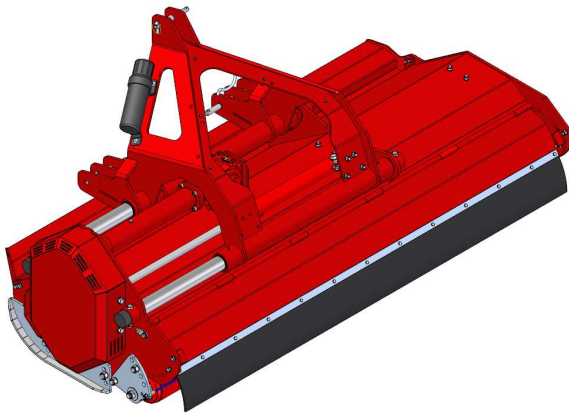


Use a ½" power bar to take the slack out of the idler arm assembly. Remove the bolt securing it in place and slowly return the idler puller to the belts.



Note:

Use caution as the idler arm and belts create a severe pinch hazard under the tension of the springs. Have a second person help if necessary.



Refit the belt guard.



This Fitment process is now complete.