

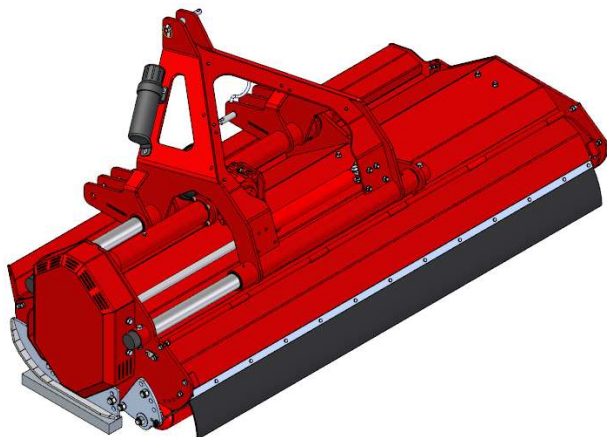
Date Created: 24/06/2021

Product: Force

Title: Roller Bearing Removal and Replacement



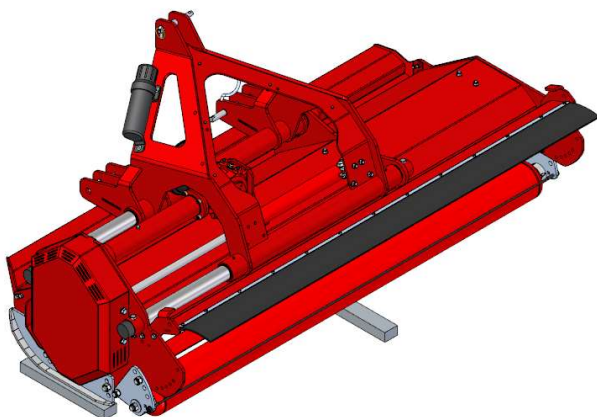
SAFETY! Before attempting to make any adjustments or carry out maintenance on the mower, review the hazard identification table (section 3a of your Operator Manual) and take all necessary precautions.



Use the Tractor hydraulics to position the Headstock **CENTRALLY** in relation to the Mower.

Ensure the P.T.O is in neutral!

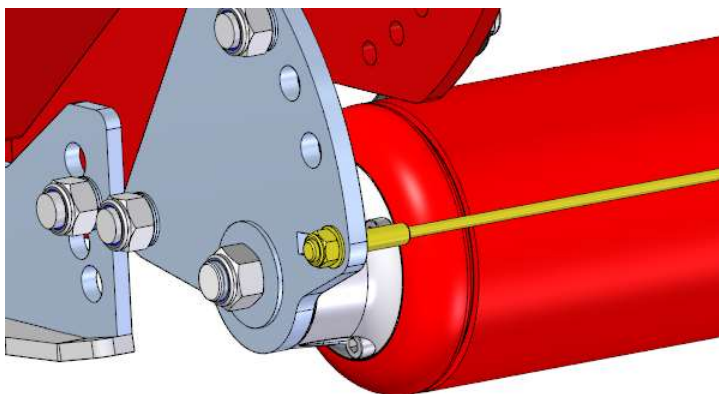
Position the Force over level ground and lower so the skids rest on blocks.



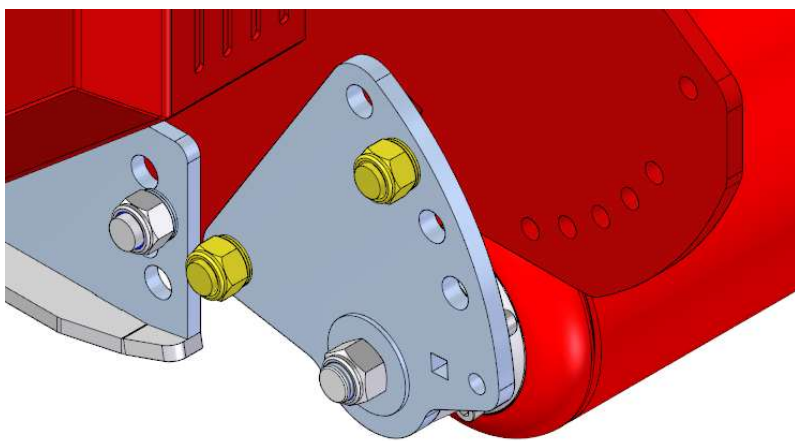
Raise the rear flap to the service position.

If the pruning rake flap is fitted: remove the rakes and set the flap to the service position.

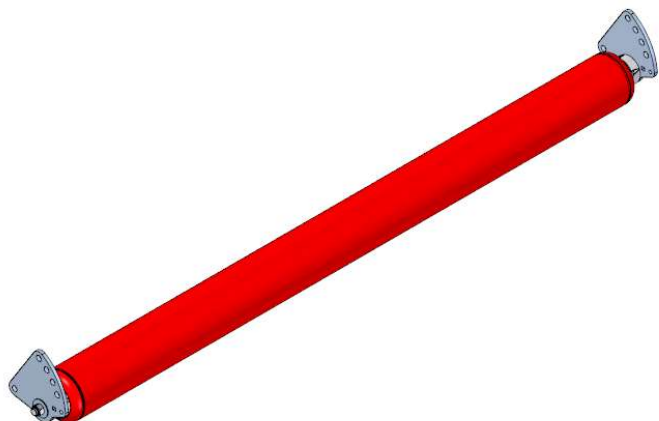
Place another block under the roller to support its weight in the next steps.



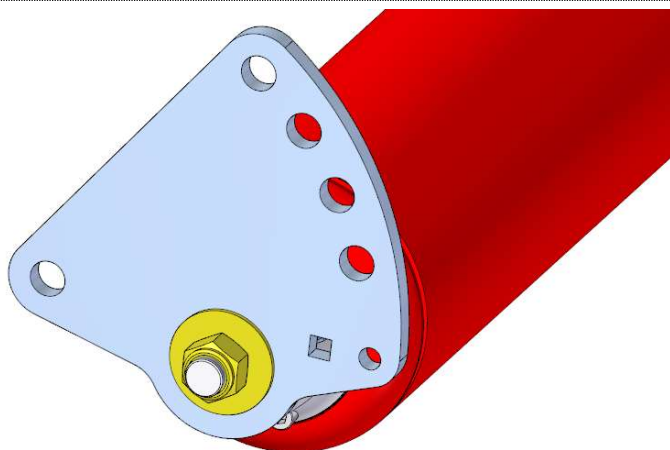
If fitted, remove the roller scraper.



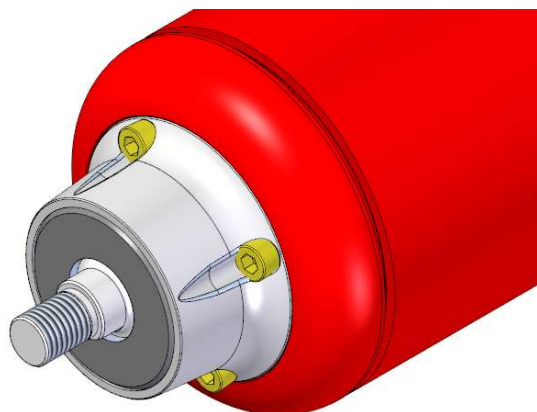
Remove the bolts holding the roller mount plates to either end of the body.



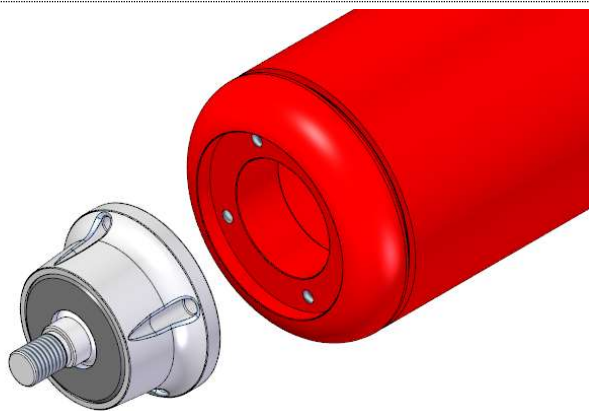
Roll the roller and mount plates clear of the body.



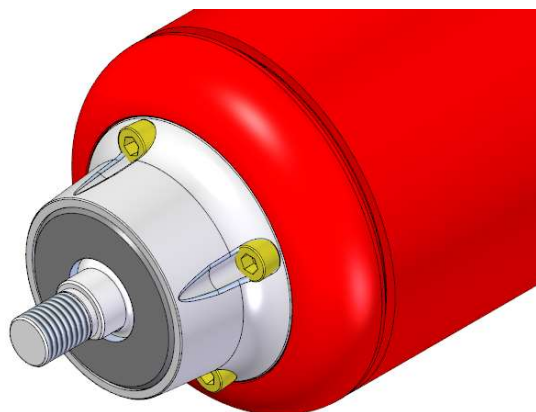
Remove the mount plates from both ends of the roller.



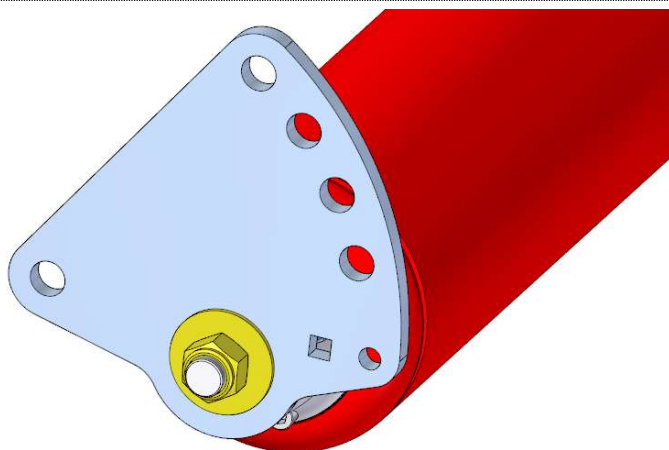
Remove the bolts securing the roller bearing to the roller.



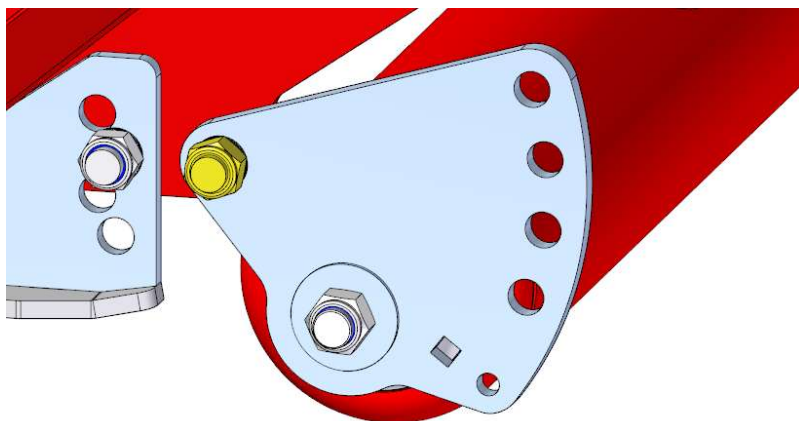
Remove each bearing and replace with the new ones.



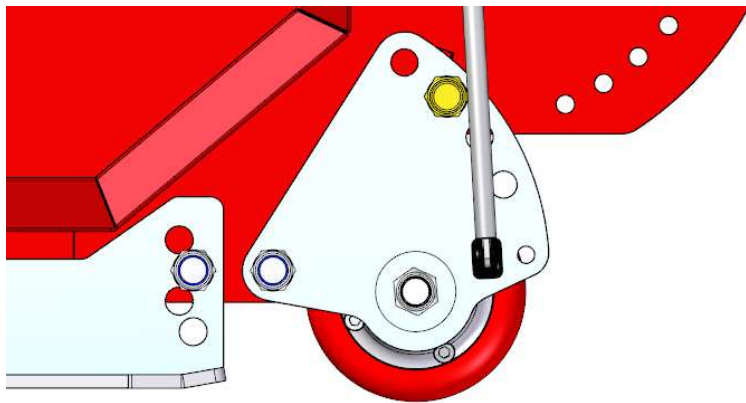
Secure the new bearing in place using a drop of medium strength thread locking compound on each of the bolts.



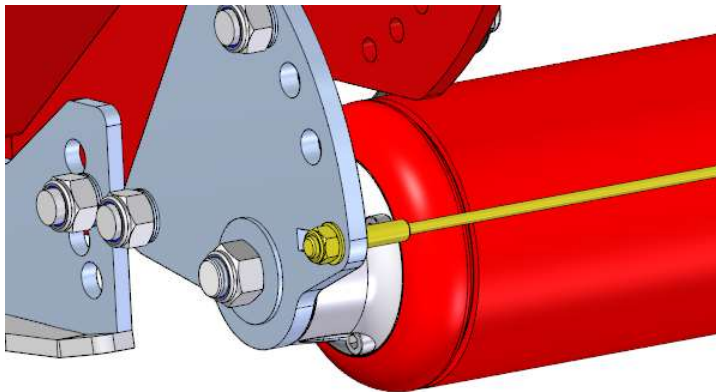
Refit the mount plates to the roller.



Secure the roller mounts to the body with the pivot bolt. Do not fully fasten at this point.



Use a 1/2" power bar to lever the roller up to the desired height. Refit the bolt and fully tighten both bolts securing the mount plate to the body. Repeat at the opposite end of the body.



Refit the roller scraper if it was fitted previously.



This Fitment process is now complete.