

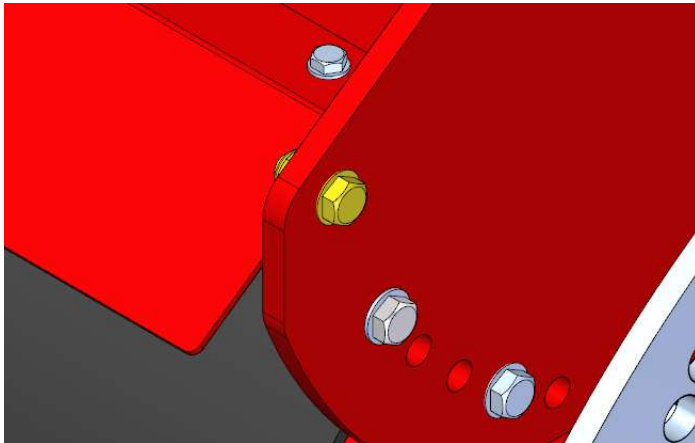
Date Created: 29/06/2021

Product: Force

Title: Rear Flap Swap

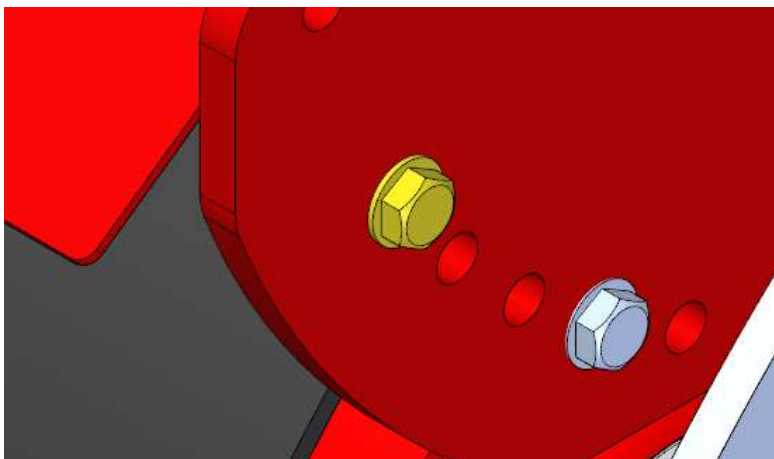


SAFETY! Before attempting to make any adjustments or carry out maintenance on the mower, review the hazard identification table (section 3a of your Operator Manual) and take all necessary precautions.



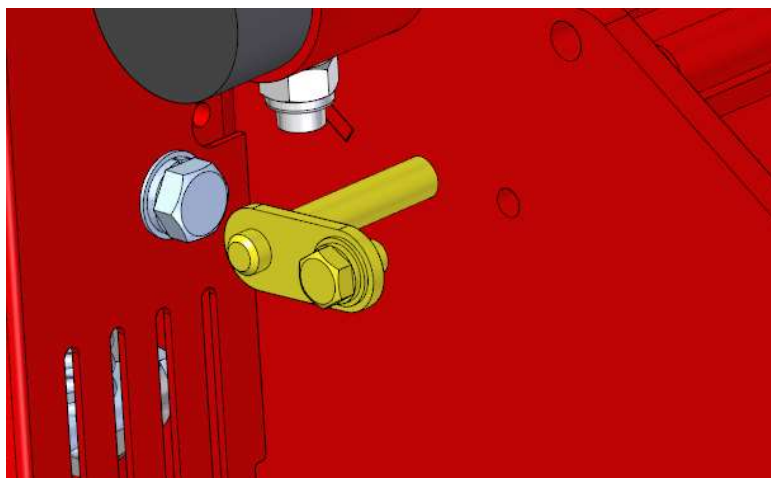
Remove the upper limit bolts.

If the pruning rake flap is fitted, remove the rakes now.



Take the weight of the flap using the gantry crane and magnet, or other suitable lifting equipment.

Remove the flap positioning bolt.

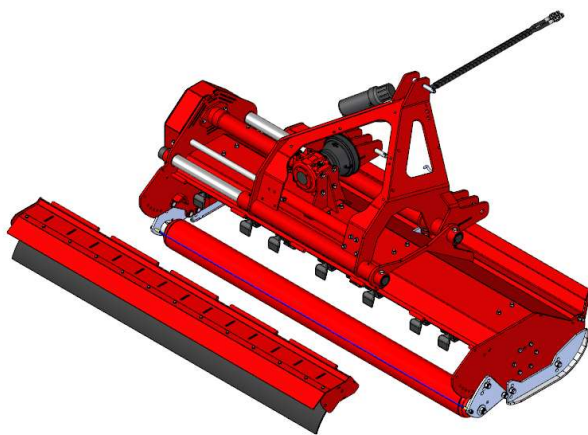


Remove the rear flap pin.



Note:

The weight of the rear flap is likely to shift during this step. Use caution and stay clearly of its path.

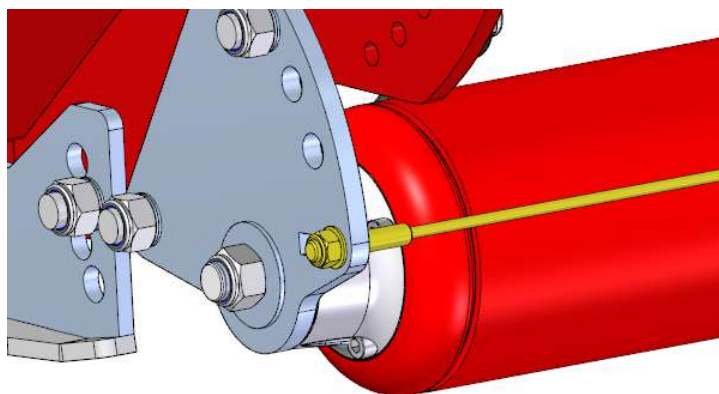


Use lifting equipment to remove the rear flap weldment.

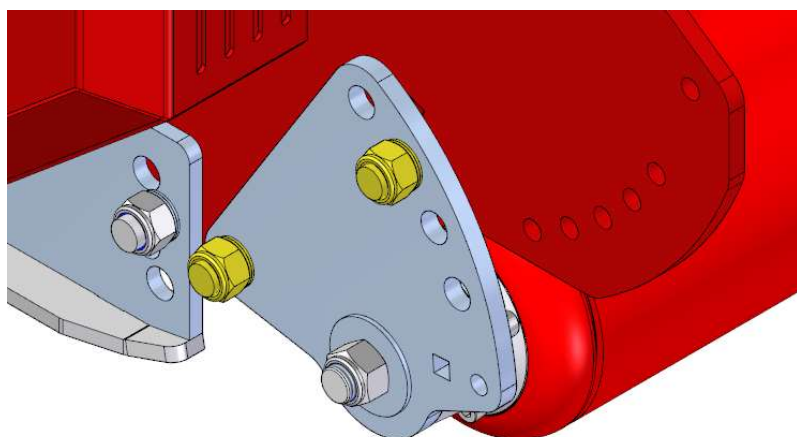


Note:

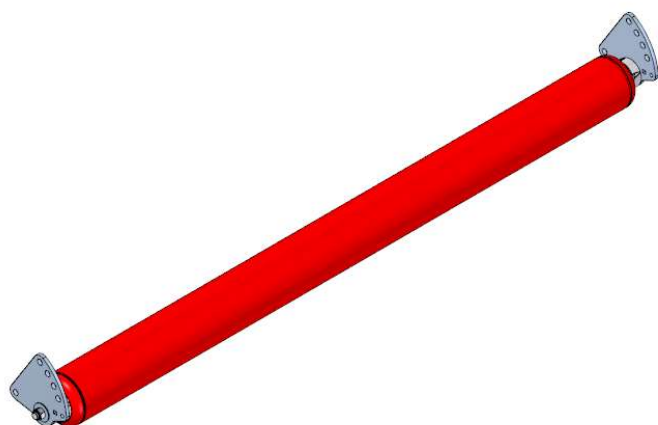
If the flap is tight in the body, it may be necessary to loosen the bolts securing the roller mount plates to the body.



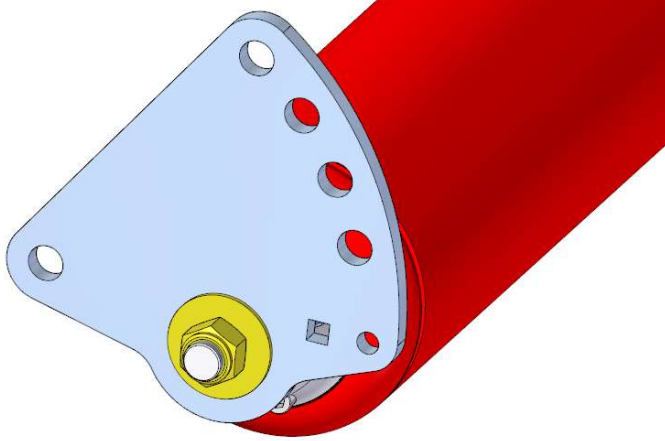
If fitted, remove the roller scraper.



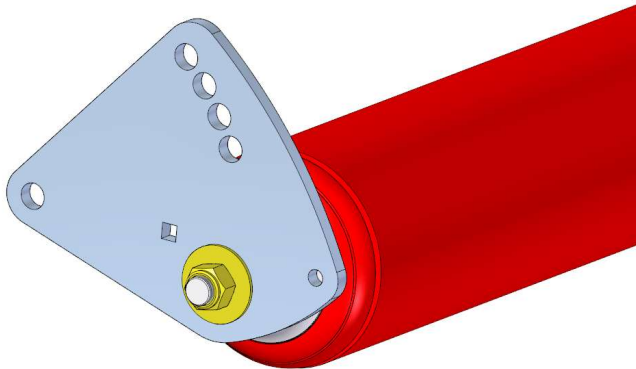
Remove the bolts holding the roller mount plates to either end of the body.



Roll the roller and mount plates clear of the body.



Remove the mount plates from both ends of the roller.

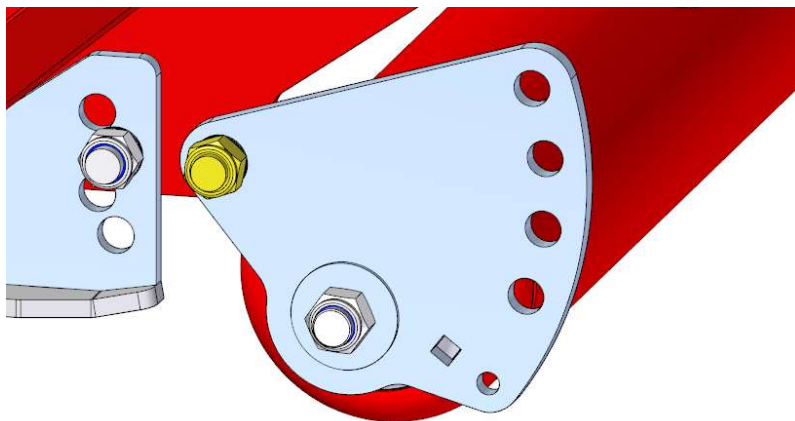


Fit the new roller mount.

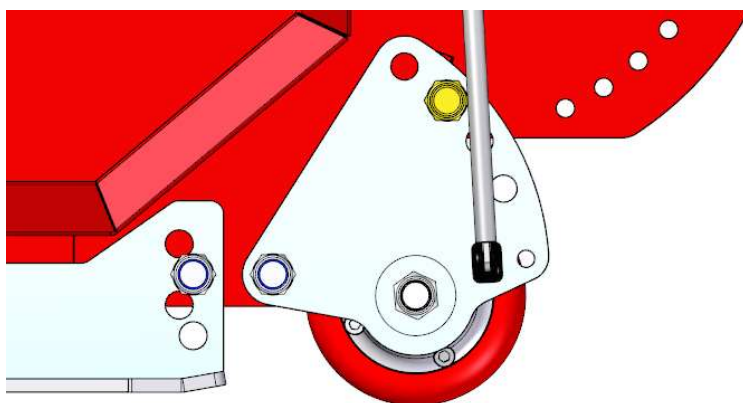


Note:

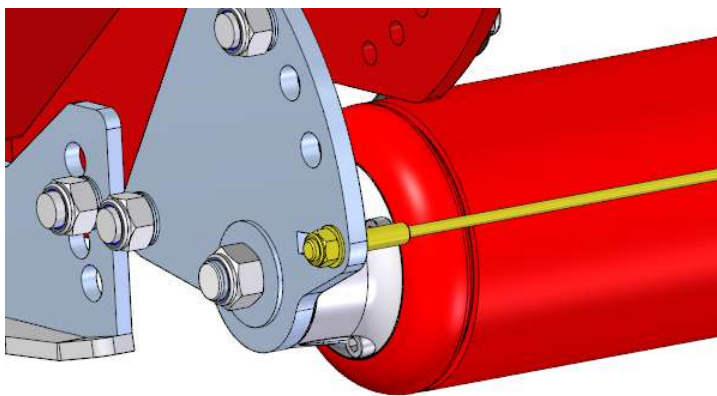
The extended roller mount shown must be used for the pruning rakes flap. The roller mount shown in the previous step is used for the standard flap.



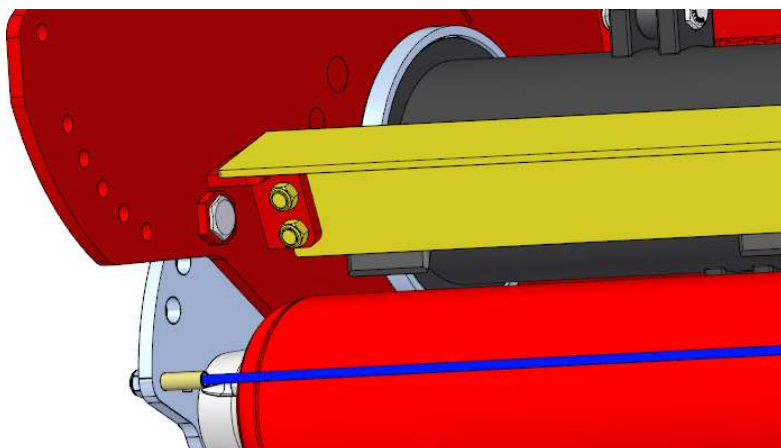
Secure the roller mounts to the body with the pivot bolt. Do not fully fasten at this point.



Use a 1/2" power bar to lever the roller up to the desired height. Refit the bolt and fully tighten both bolts securing the mount plate to the body. Repeat at the opposite end of the body.

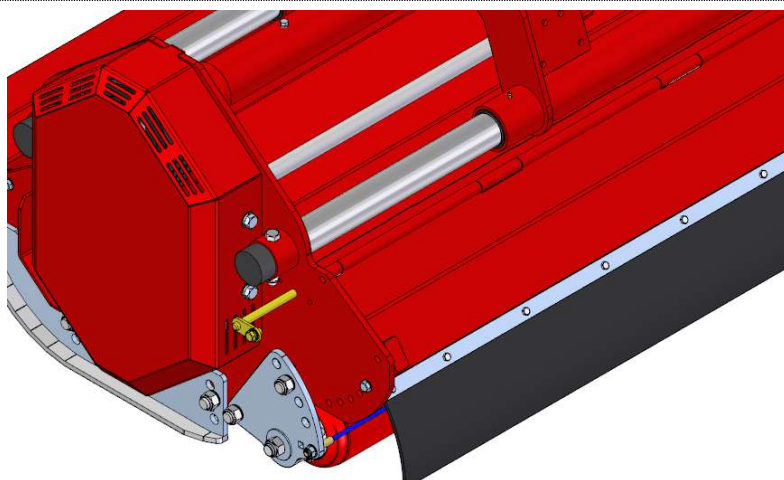


Refit the roller scraper if it was fitted previously.



If the pruning rake flap is being removed, the thrown object bar should be fitted.

If the pruning rake flap is being fitted to the mower, the thrown object bar must NOT be fitted.

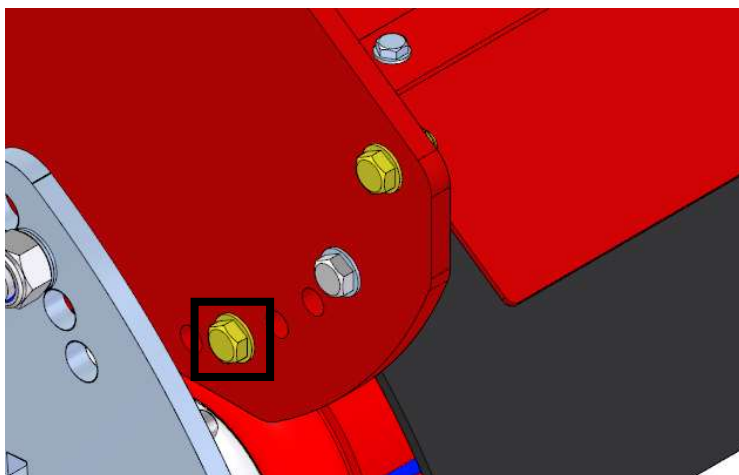


Offer the alternative rear flap up to the machine using a crane or other lifting equipment. Refit the flap pin.



Note:

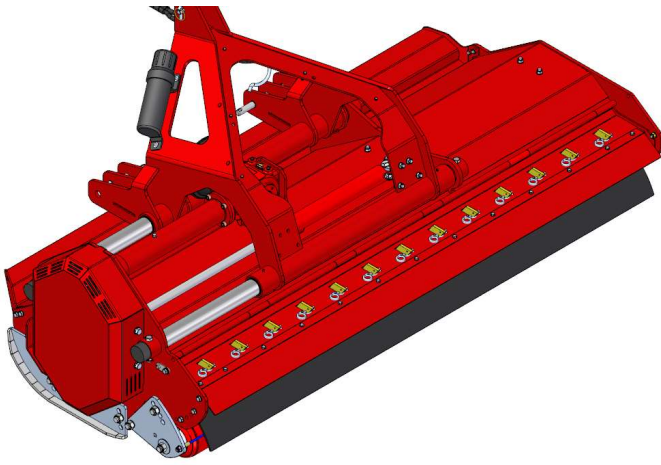
It is particularly useful to have additional people to help during this step.



Refit the upper limit bolt.

If the pruning rake flap is used, the lower limit bolt must also be fit in the hole shown.

Ensure the roller mount bolts are tight if they were loosened earlier.



Fit the pruning rakes if these are being used.



This process is now complete.